Please Note:

This document is provided as a dimensional reference and should not be printed as a drilling template unless it can be correctly scaled to 100% by your printer.
**2516EMCD & 2516CO SERIES**

**ELECTROMECHANICAL HOLD OPEN DOORCLOSER**

**PUSH SIDE / ACTIVE LEAF**

- **FD2516-116 ANGLE BRACKET**
- **UNDER JAMB MOUNTING**
- **FACE MOUNTING**
- **INSTALLATION INSTRUCTIONS**

**MOUNTING POSITION FOR FD2516-116 ANGLE BRACKET**

- IF REQUIRED.

**SLIDE ARM FIXING (RIGHT HAND DOOR PUSH SIDE)**

**Fitting of FD2516-116 Angle Bracket**

**Align template to door.**

**Mark & drill 4 body mounting holes and 2 slide rail holes.**

**Pre-loading of the Arm**

- **X**: \( \geq 10 \text{mm} \)

- **Max 70\text{mm}**

- **Preload pinion as shown and assemble arm to pinion.**

**Door Stop**

- To avoid damage to the unit always use.

**Door Closer Position for Face Mounting**

- **SLIDE RAIL POSITION FOR FACE MOUNTING**

**Use this template in conjunction with the 2516EMCD & 2516CO INSTALLATION INSTRUCTION (SUPPLIED)**

**Pre-Loading of the Arm**

- **X**: \( \geq 10 \text{mm} \)

- **Max 70\text{mm}**

- **Preload pinion as shown and assemble arm to pinion.**

**120° Max Opening**

- **Inactive (closes first)**

- **Active (closes second)**

**Door Closer Position for Face Mounting**

**Under Jamb Mounting**