LOCKWOOD
ASSA ABLOY

2615 SERIES
SIZE 1 - 5 CAM ACTION
DOORCLOSER

SLIDE ARM FIXING
(LEFT HAND DOOR PUSH SIDE)

ARM HEIGHT ADJUSTMENT

SLIDE ARM FIXING
(LEFT HAND DOOR PUSH SIDE)

DOOR FRAME

SLIDE RAIL POSITION FOR FACE MOUNTING

TOP OF DOOR

DOOR CLOSER POSITION FOR FACE MOUNTING

SLIDE ARM FIXING
LEFT HAND PUSH SIDE

DOOR CLOSER POSITION UNDER JAMB MOUNTING

MOUNTING POSITION FOR 2514-180SIL MOUNT BRACKET IF REQUIRED.

FACE MOUNTING

UNDER JAMB MOUNTING

USE THIS TEMPLATE IN CONJUNCTION WITH THE 2615SSS/SIL MOUNTING INSTRUCTION (SUPPLIED)

Align template to door.
Mark & drill 4 body mounting holes and 2 slide rail holes.

FITTING OF 2516-104 ANGLE BRACKET

PRE-LOADING OF THE ARM

X=min 10mm...
max 70mm

Preload pinion as shown and assemble arm to pinion.