**2615 SERIES**

**SIZE 1 - 5 CAM ACTION**

**DOORCLOSER**

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**SLIDE RAIL POSITION FOR FACE MOUNTING**

**MOUNTING POSITION FOR 2516-104 ANGLE BRACKET IF REQUIRED.**

**FACE MOUNTING**

**UNDER JAMB MOUNTING**

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**DOOR CLOSER POSITION FOR FACE MOUNTING**

**MOUNTING POSITION FOR 2514-180SIL MOUNT BRACKET IF REQUIRED.**

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**SLIDE ARM FIXING**

**RIGHT HAND PUSH SIDE**

**DOOR CLOSER POSITION UNDER JAMB MOUNTING**

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**USE THIS TEMPLATE IN CONJUNCTION WITH THE 2615SSS/SIL MOUNTING INSTRUCTION (SUPPLIED)**

Align template to door, mark & drill 4 body mounting holes and 2 slide rail holes.

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**FITTING OF 2516-104 ANGLE BRACKET**

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**PRE-LOADING OF THE ARM**

X = min 10mm... max 70mm

Preload pinion as shown and assemble arm to pinion.